




Uncoated



AlTiN Coated

| 2-Flute, Square End, 30° Helix  (.106-.120) | | | | | |
|--|-----------------|-------|------------|-------------------------|-------------------------|
| Cutter ø | Flute Length | OAL | Shank ø | Uncoated Part # | AlTiN Coated Part # |
| .106 | .318 | 1-1/2 | 1/8 | RE14906 | RE25306 |
| .107 | .321 | 1-1/2 | 1/8 | RE14907 | RE25307 |
| .108 | .324 | 1-1/2 | 1/8 | RE14908 | RE25308 |
| .109 | .327 | 1-1/2 | 1/8 | RE14909 | RE25309 |
| .110 | .330 | 1-1/2 | 1/8 | RE14910 | RE25310 |
| .115 | .345 | 1-1/2 | 1/8 | RE14915 | RE25315 |
| .120 | .360 | 1-1/2 | 1/8 | RE14920 | RE25320 |

| Tolerances | Diameter | Shank |
|------------|------------------|------------------|
| All Sizes | +0.0005, -0.0005 | -0.0001, -0.0003 |



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